

# HBM

THE STURDY POWERHOUSE. THE HBM.



You need a manual sheet metal bender that bends 3-metre sheets? Then the Schechtl HBM is just the right machine for you! The HBM has a bending capacity of 1.00 mm steel, and its design is so robust that it is virtually indestructible. The combination of precision, strength and a wide range of accessories makes the HBM a powerful tool for your workshop.

## BENEFITS

- ✓ **Great flexibility** with a working length of 3 m
- ✓ Realises **unusual profiles**
- ✓ **Solid** construction – practically indestructible
- ✓ **1-man operation** with minimum effort
- ✓ **High working convenience** – back-friendly working height

## TECHNICAL DATA

Subject to change

MODEL	HBM		250	310
<b>WORKING LENGTH</b>		mm	2540	3100
<b>OUTPUT</b>	Steel (400N/mm <sup>2</sup> )	mm	1,00	1,00
	Stainless steel (600N/mm <sup>2</sup> )	mm	0,80	0,80
	Cooper (300N/mm <sup>2</sup> )	mm	1,25	1,25
	Aluminium (250N/mm <sup>2</sup> )	mm	1,50	1,50
	Zinc (150N/mm <sup>2</sup> )	mm	2,50	2,50
<b>DIMENSIONS</b>	Length	mm	3569	3998
	Depth	mm	750	750
	Overall height	mm	1300	1300
<b>WEIGHT</b>		kg	1290	1480
<b>CLAMPING BEAMS</b>	Opening height	mm	130	130

# SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
  - ✓ Insert rail 10 mm
  - ✓ Insert rail 24 mm
  - ✓ Support grid
  - ✓ Foot pedal
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# ADD-ONS - OPTIMISE YOUR HBM

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
  - ✓ Manual back gauge 750 mm
  - ✓ Beading apparatus
  - ✓ Advice on rails
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All details onHBM