# HA

THE STURDY POWERHOUSE. THE HA.




**The model HA is the strongest manual swivel bending machine in the Schechtl range and can be supplied with working lengths of 1 metre to 4 metres. It is a particularly budget-friendly alternative where it is not possible or not recommendable to use motorized machines. And all this without compromising on power, precision and application options.**

## BENEFITS

- ✓ Specially designed for **thick and long sheets**
- ✓ **Extremely sturdy** and powerful
- ✓ **1-man operation** with minimum effort
- ✓ **Versatile** through a comprehensive range of accessories
- ✓ **High working convenience** – back-friendly working height

## TECHNICAL DATA

Subject to change

| MODEL | HA | | 400 | 310 | 250 | 200 | 150 | 100 |
|---|---|---|---|---|---|---|---|---|
| WORKING LENGTH | | mm | 4040 | 3100 | 2540 | 2040 | 1540 | 1040 |
| OUTPUT | Steel (400N/mm²) | mm | 0,80 | 1,50 | 1,50 | 2,00 | 2,50 | 3,00 |
| | Stainless steel (600N/mr | mm | 0,50 | 1,00 | 1,00 | 1,25 | 1,50 | 2,00 |
| | Cooper (300N/mm²) | mm | 1,25 | 2,00 | 2,00 | 2,50 | 2,50 | 3,00 |
| | Aluminium (250N/mm²) | mm | 1,25 | 2,00 | 2,00 | 2,75 | 3,25 | 4,00 |
| | Zinc (150N/mm²) | mm | 2,00 | 3,00 | 3,00 | 3,50 | 4,00 | 4,00 |
| DIMENSIONS | Length | mm | 5013 | 4149 | 3549 | 3049 | 2549 | 2049 |
| | Depth | mm | 750 | 750 | 750 | 750 | 750 | 750 |
| | Overall height | mm | 1300 | 1300 | 1300 | 1300 | 1300 | 1300 |
| WEIGHT | | kg | 2230 | 1780 | 1580 | 1380 | 1180 | 980 |
| CLAMPING BEAMS | Opening height | mm | 120 | 120 | 120 | 120 | 120 | 120 |

# SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
- ✓ Insert rail 10 mm
- ✓ Insert rail 24 mm
- ✓ Support grid
- ✓ Foot pedal

# ADD-ONS - OPTIMISE YOUR HA

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
- ✓ Manual back gauge 750 mm
- ✓ Goat's foot tooling 93 mm
- ✓ Advice on rails

**All details onHA**

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